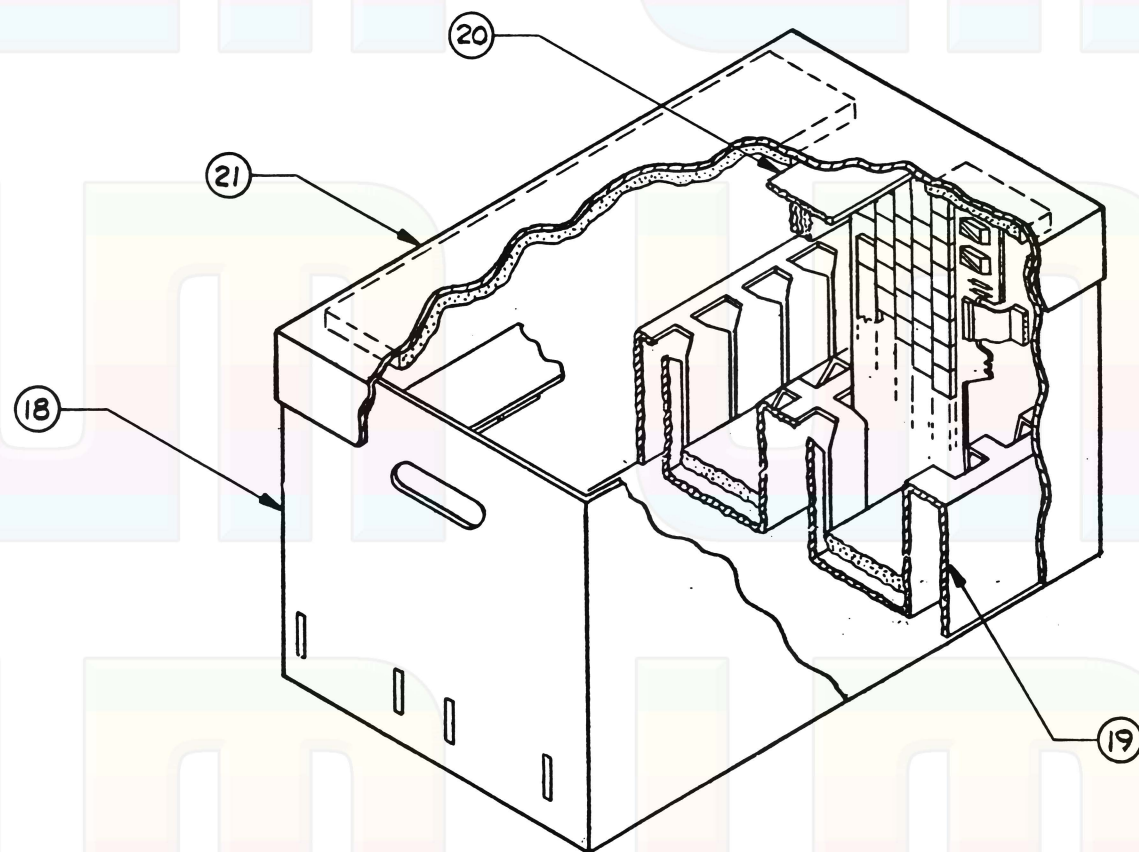
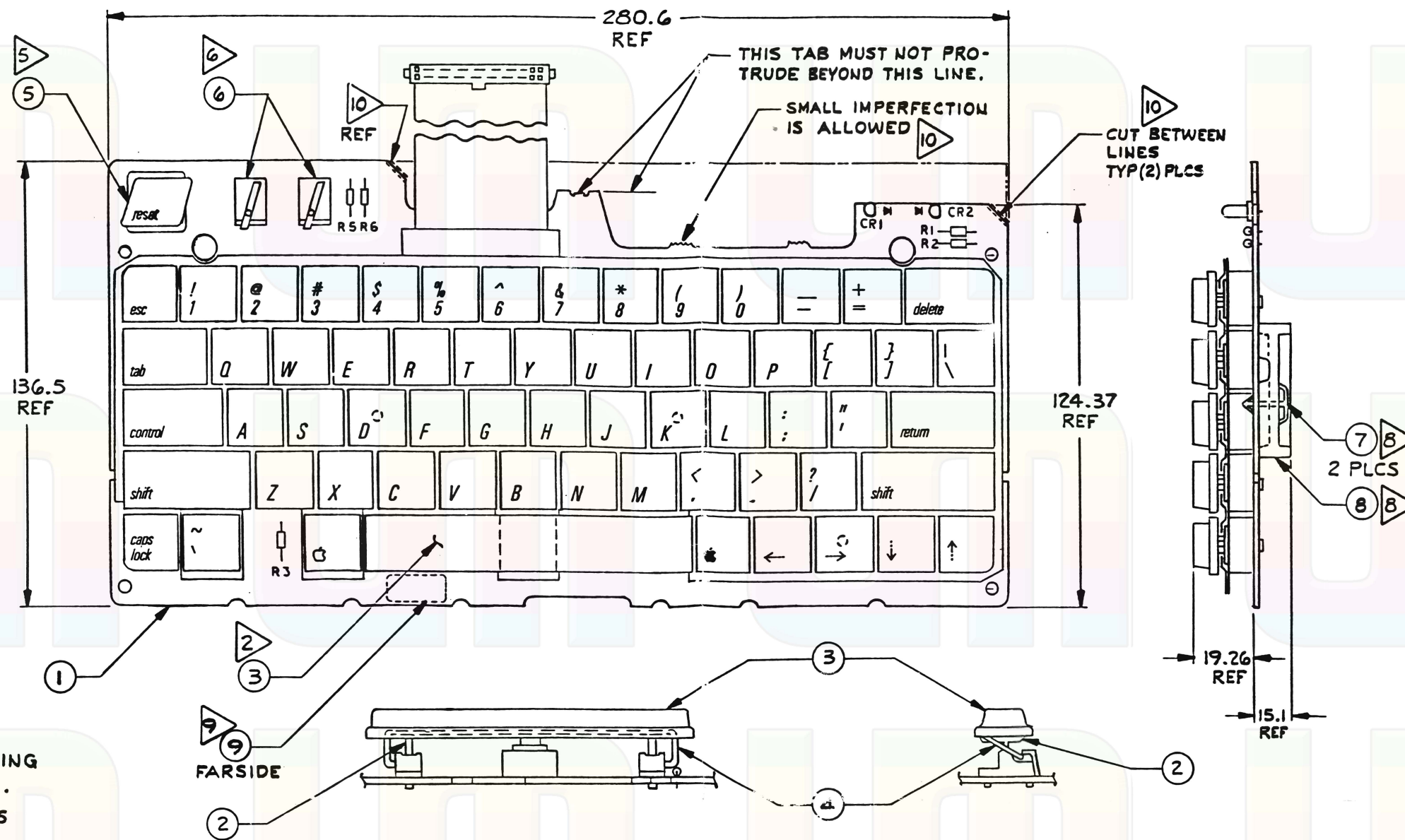


REV	ZONE	ECO #	REVISION	APPD
A		D491	INITIAL RELEASE	RH 7/84

NOTE: UNLESS OTHERWISE SPECIFIED

1. ALL DIMENSIONS ARE FOR REFERENCE ONLY.
2. SPACE BAR (ITEM 3), MALE GUIDES (ITEM 2) AND STABILIZER BAR (ITEM 4), SPECIAL FUNCTION KEYCAPS (ITEM 6) AND RESET KEYCAP (ITEM 5) ARE TO BE INSTALLED AFTER KEYCAPS HAVE BEEN PRINTED.
3. LEGENDS TO BE APPLIED BY THERMOSTATIC PRINTING PROCESS PER APPLE SPEC. NO. 062-0142.
4. INSTALL STABILIZER BAR (ITEM 4) AND MALE GUIDES (ITEM 2) INTO SPACE BAR (ITEM 3) AS SHOWN, THEN INSTALL THIS SUBASSEMBLY ON SWITCH WHERE SHOWN. CHECK FOR SMOOTH OPERATION.
5. RESET KEYCAP (ITEM 5) TO BE PRINTED SEPARATELY, THEN INSTALLED ON SWITCH WHERE SHOWN.
6. INSTALL SPECIAL FUNCTION KEYCAPS (ITEM 6) ON SWITCHES WHERE SHOWN.
7. TEST KEYBOARD PER TEST PROCEDURE NO. 063-3000 AFTER PRINTING.
8. INSTALL STIFFENER (ITEM 8) WITH SNAP-IN MOUNTING BUTTONS (ITEM 7) ON SOLDER SIDE OF P.C. BOARD.
9. PLACE SERIAL NUMBER LABEL (ITEM 9) APPROX WHERE SHOWN PRIOR TO PACKAGING.
10. REMOVE BREAK-AWAY SECTION OF PCB BY CUTTING ON TWO DIAGONAL LINES AND BREAKING CENTER TAB. DISCARD BREAK-AWAY SECTION.
11. PACK 20 KEYBOARDS INTO SHIPPING BOX (ITEMS 18, 19, 20 & 21), ORIENTED AS SHOWN.
12. PRINTING PAPER (ITEM 15) NOT SHOWN.
13. KEYCAP SET (ITEM 16), NOT SHOWN (FOR SERVICE REFERENCE ONLY).



SEE SEPARATE BILL OF MATERIAL

METRIC <small>DIMENSIONS ARE IN MILLIMETERS</small> <small>TOLERANCES</small> X - - - - - XX - - - - - <small>ANGLES</small> - - - - - <small>STRAIGHTENING</small> - - - - -		apple computer inc. <small>NOTICE OF PROPRIETARY PROPERTY</small> <small>THE INFORMATION CONTAINED HEREIN IS THE PROPRIETARY PROPERTY OF APPLE COMPUTER, INC. THE POSSESSOR AGREES TO THE FOLLOWING:</small> <small>1. TO MAINTAIN THIS DOCUMENT IN CONFIDENCE</small> <small>2. NOT TO REPRODUCE OR COPY IT</small> <small>3. NOT TO REVEAL OR PUBLISH IT IN WHOLE OR PART</small>	
<small>DRFT</small> MILO <small>ENGR</small> <small>RELEASE</small> <small>DESIGNER</small>	<small>DRFT CA</small> BA <small>MFG APPL</small> <small>MFG DIV</small> A.P.G.	<small>DATE</small> 7/84 <small>SCALE</small> 1:1	<small>TITLE</small> KEYBOARD ASSEMBLY TESTED, PRINTED A/c DOMESTIC <small>DRAWING NUMBER</small> 658-4047-A <small>SHT</small> 1/1

658-4047-A/1